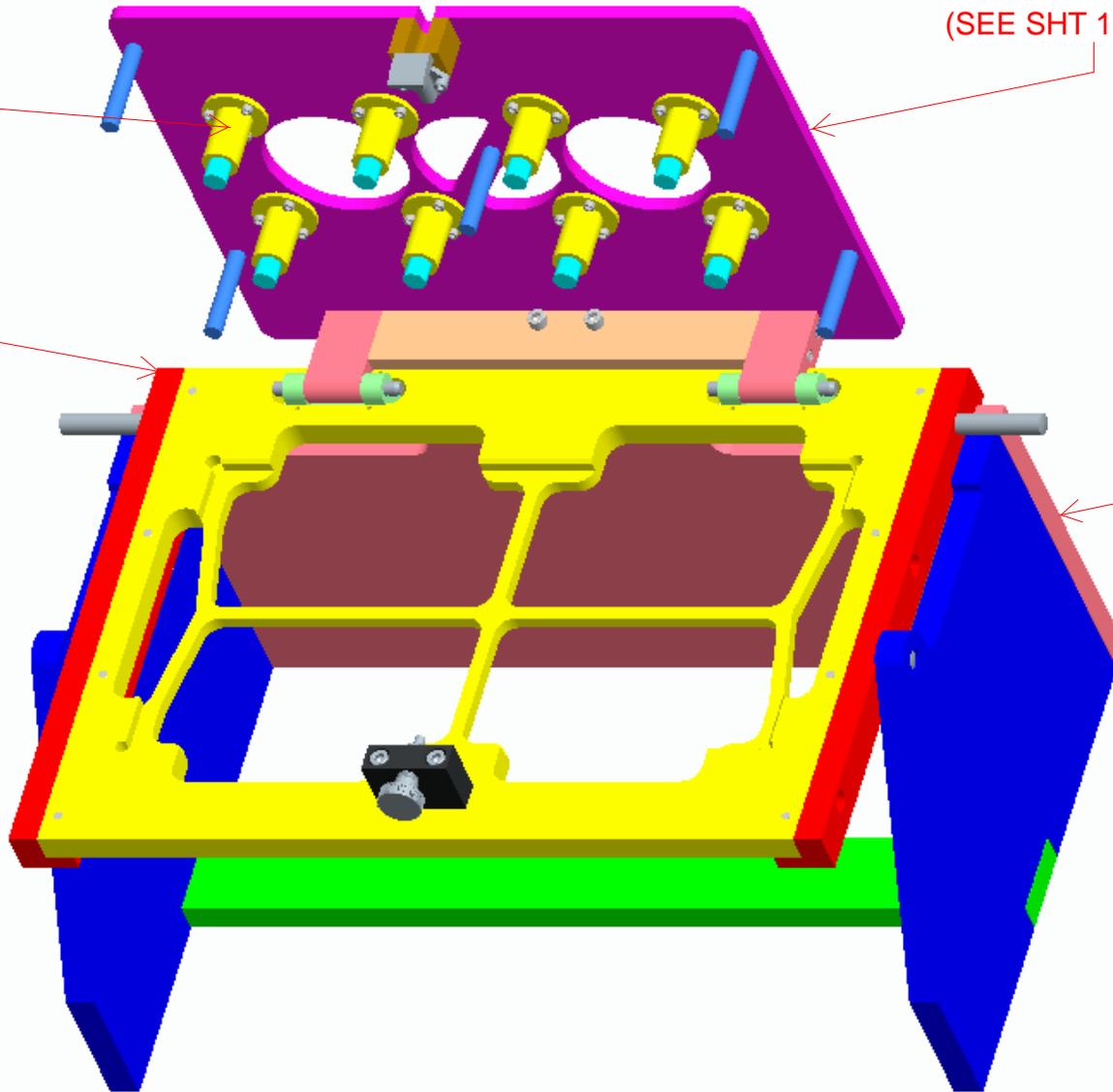


DEVICE HOLD
DOWN ASSEMBLY
(SEE SHT 16)

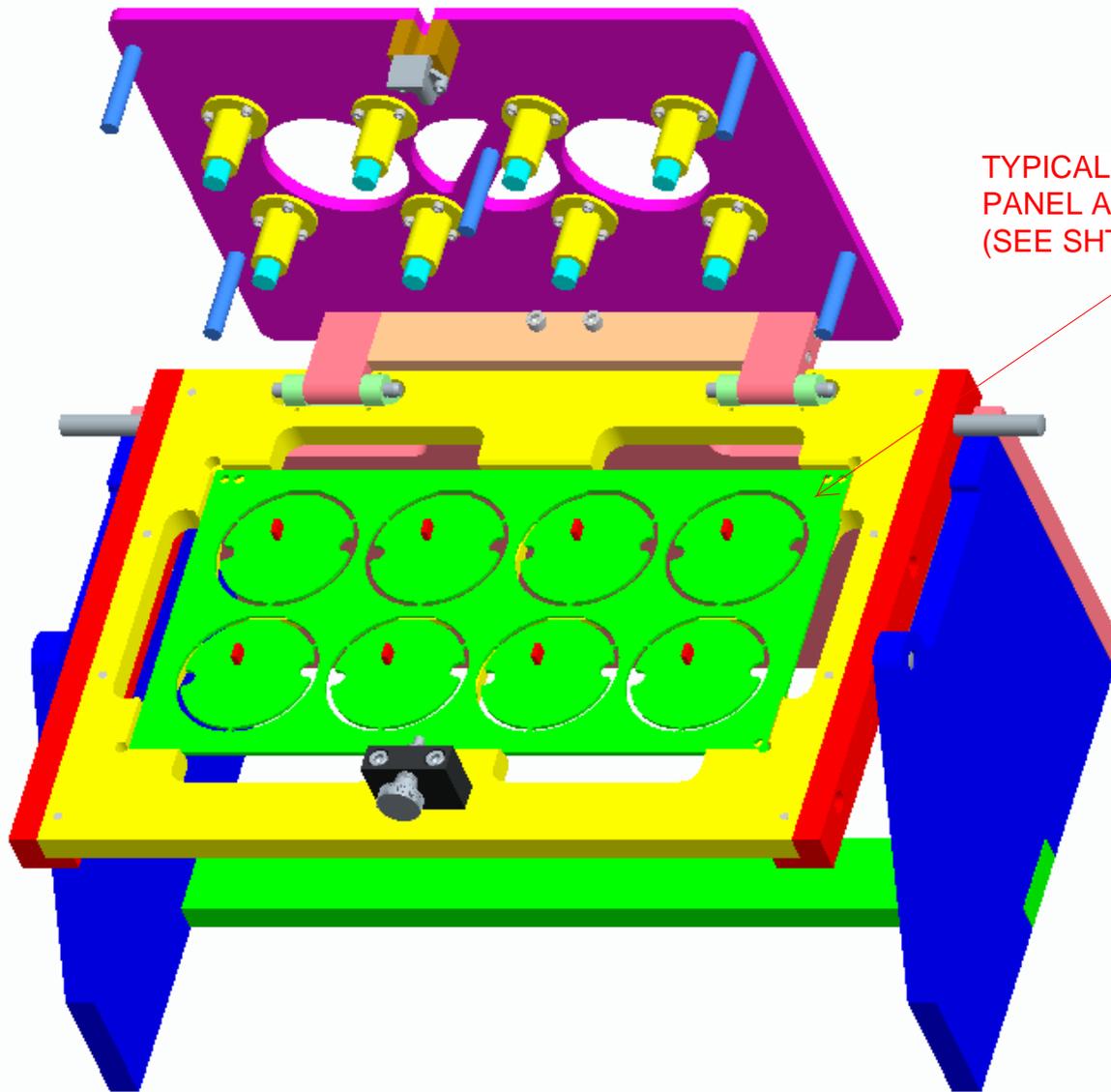
COVER ASSEMBLY
(SEE SHT 15)

PANEL SUPPORT
ASSEMBLY
(SEE SHT 13)

FRAME ASSEMBLY
(SEE SHT 12)

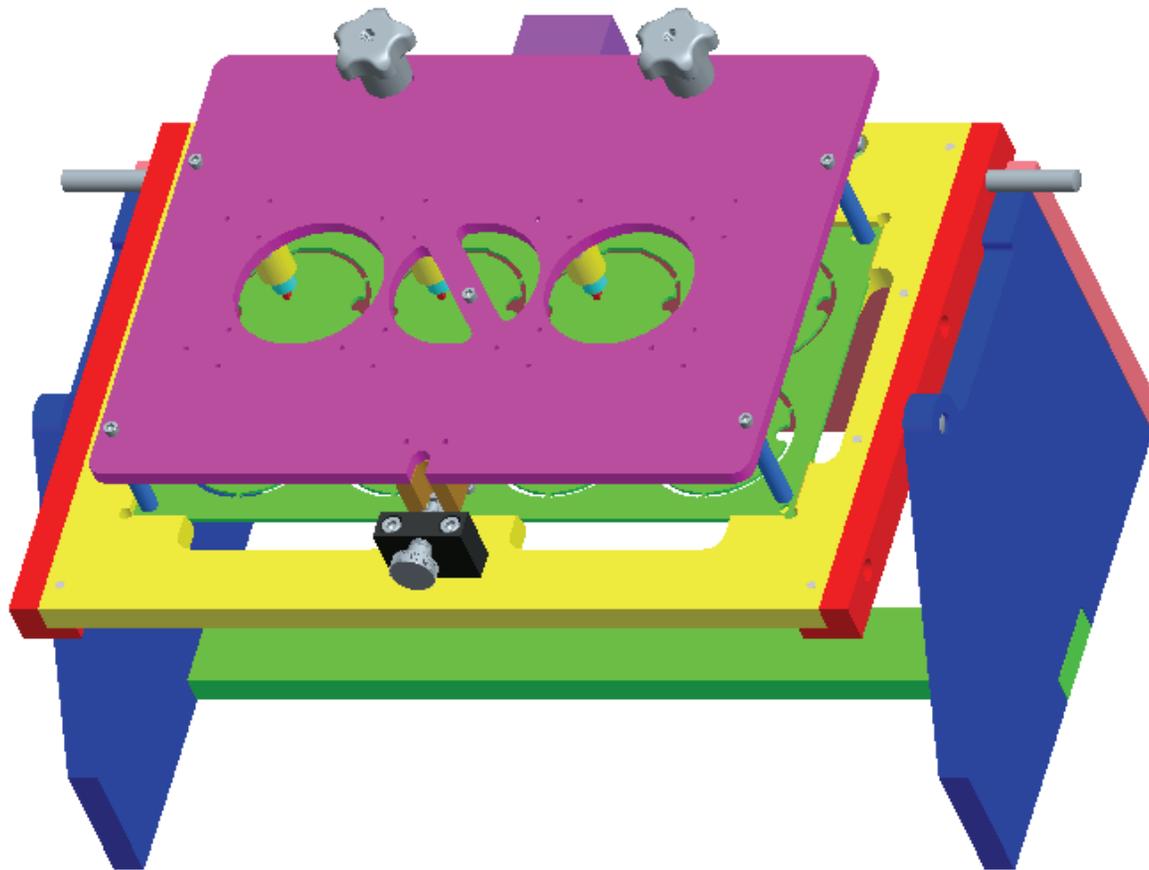


PANEL INVERTER ASSEMBLY
READY TO LOAD PANEL

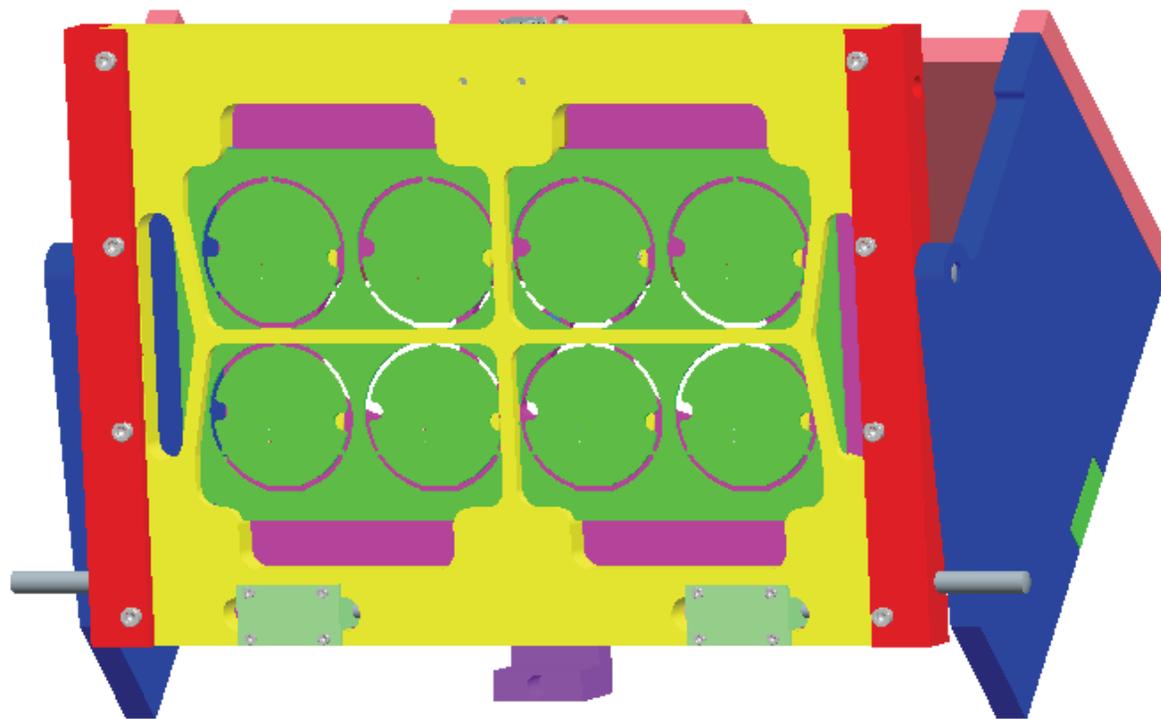


TYPICAL PCB
PANEL ASSEMBLY
(SEE SHT 14)

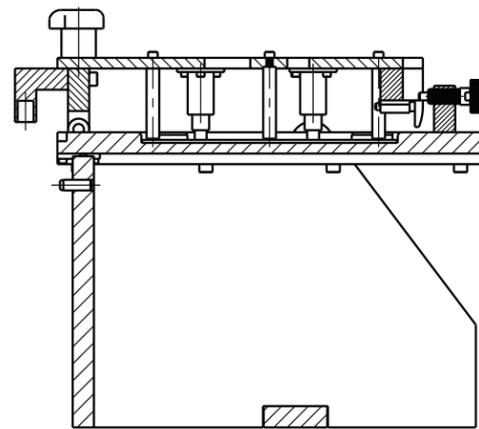
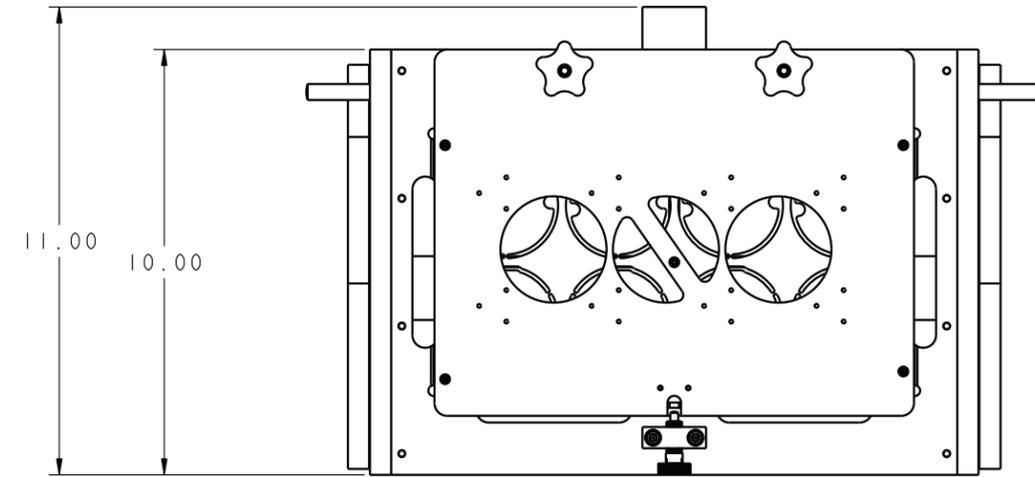
PANEL INVERTER ASSEMBLY
PANEL LOADED



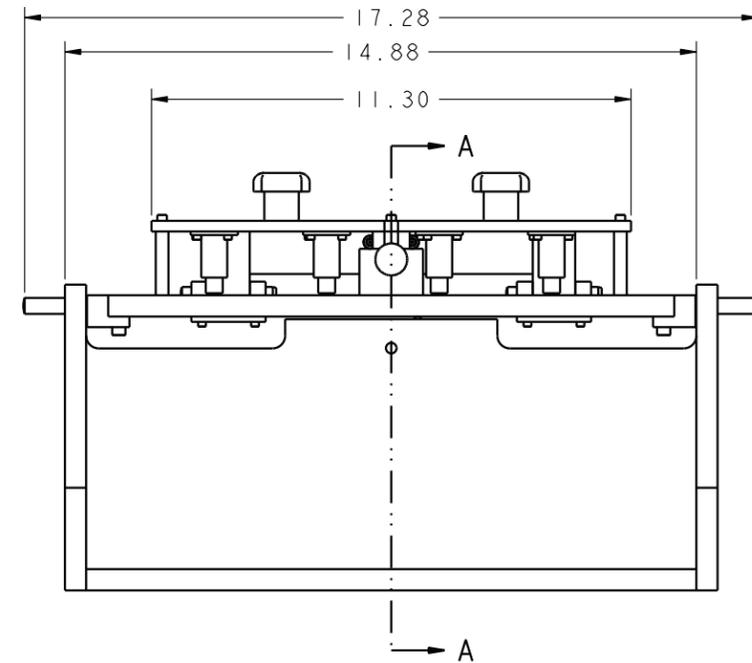
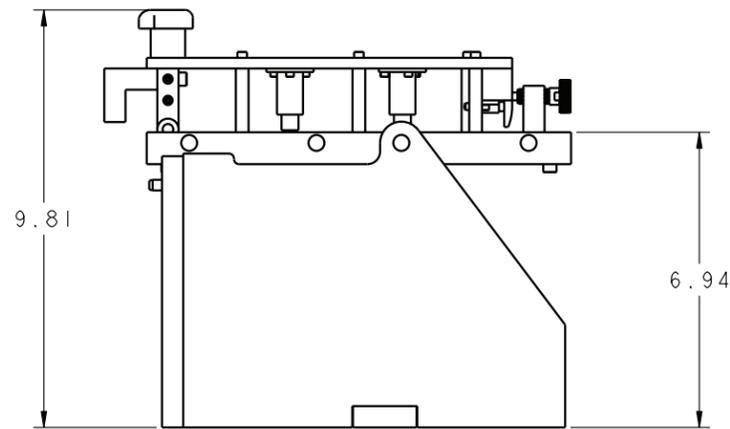
PANEL INVERTER ASSEMBLY
COVER CLOSED



PANEL INVERTER ASSEMBLY
PANEL INVERTED



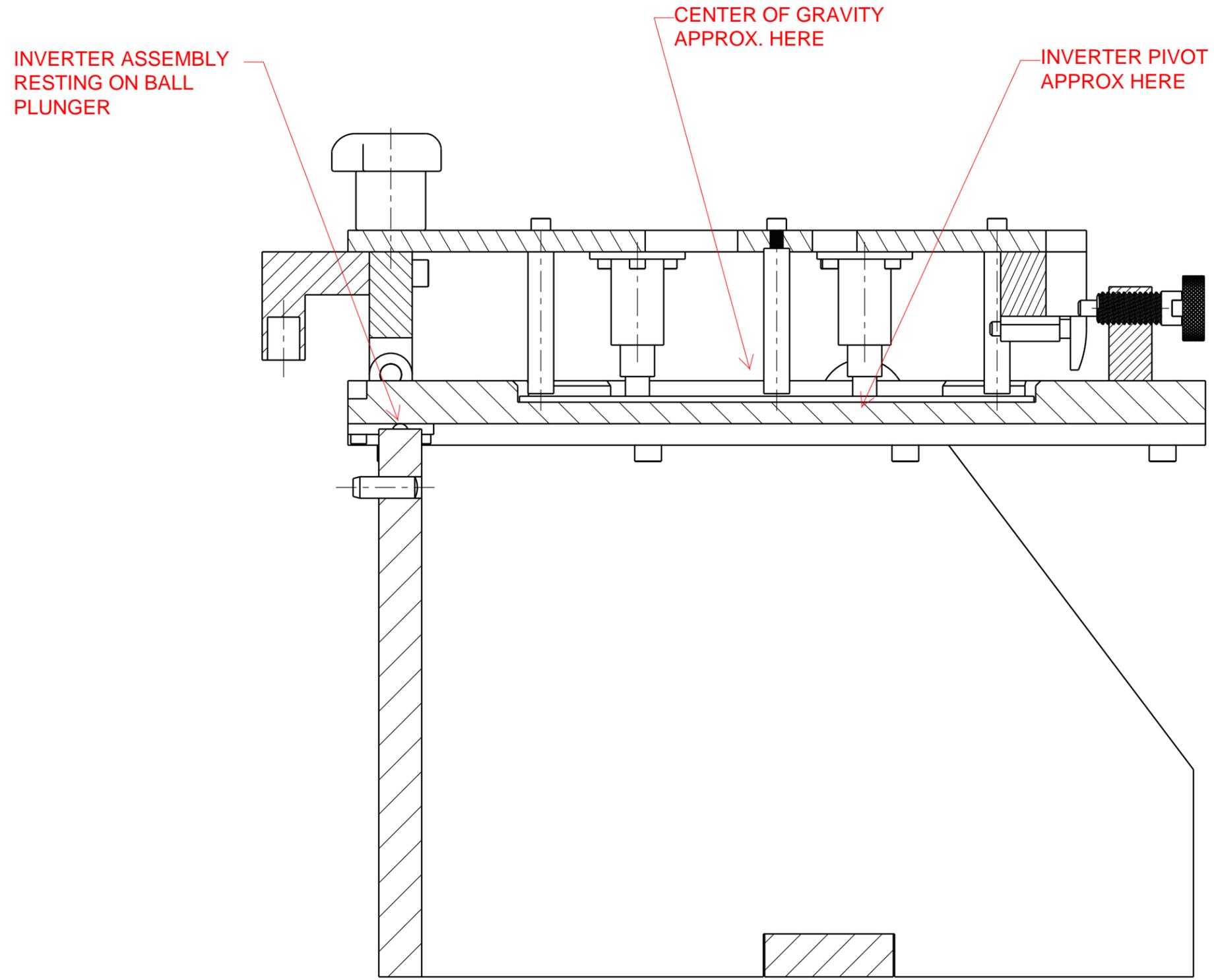
SECTION A - A



MATERIAL:		THIRD ANGLE PROJECTION	
FINISH:		DRAWN M. ADCOCK	DATE
		APPROVED	SCALE 0.500
		DRAWING NUMBER PANEL_INVERTER_ASSY	
		REVISION A	SHEET 1 OF 1

REV	DESCRIPTION	DATE	BY
REVISION HISTORY			

DO NOT SCALE-USE DIMENSIONS ONLY
TOLERANCES UNLESS OTHERWISE SPECIFIED
.XX ±0.02 | BREAK CORNERS 0.01/0.02
.XXX ±0.005 | FILLETS 0.01R MAX
.XXXX ±0.0010 | ANGLES ± 1'

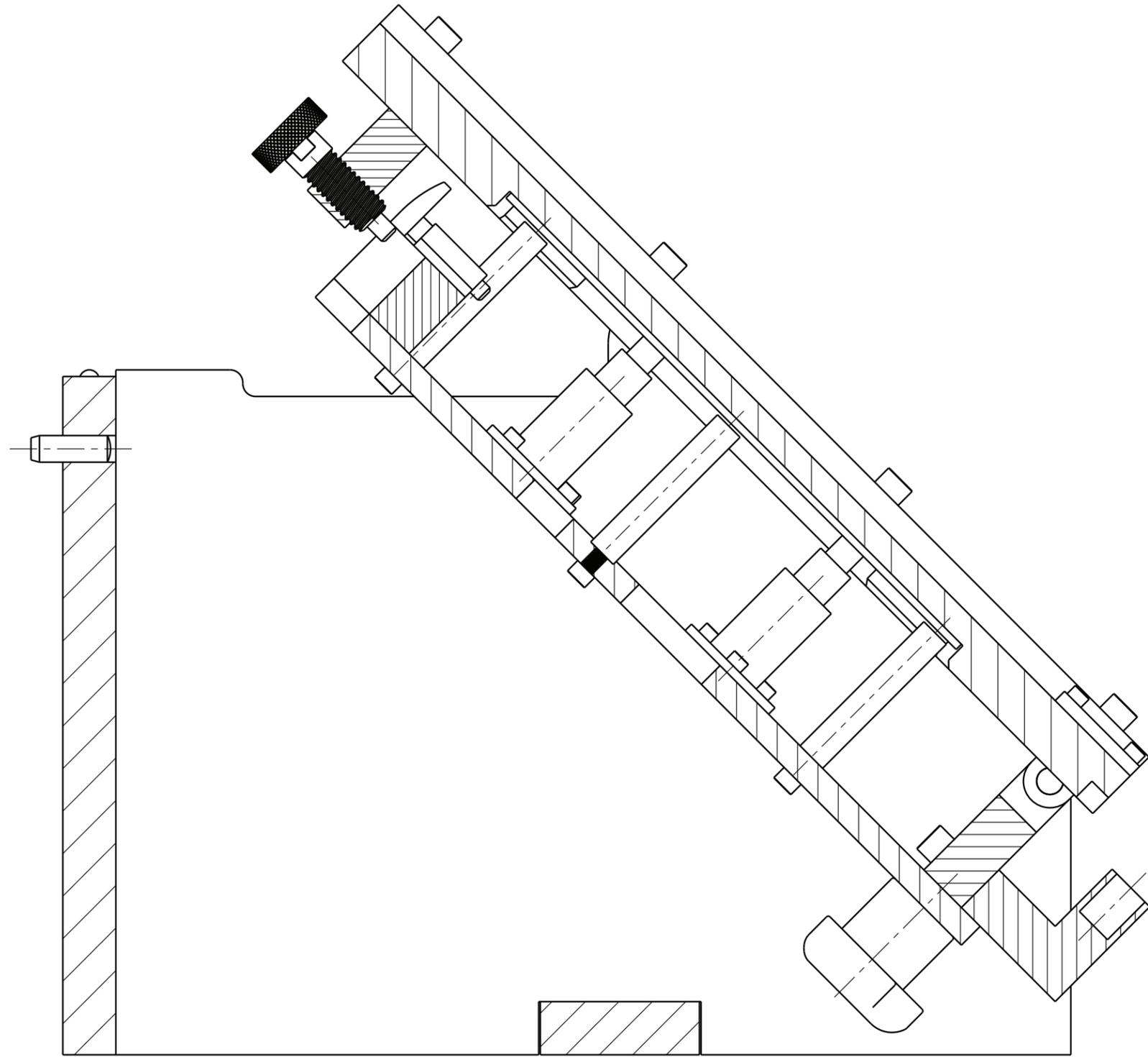


INVERTER ASSEMBLY
RESTING ON BALL
PLUNGER

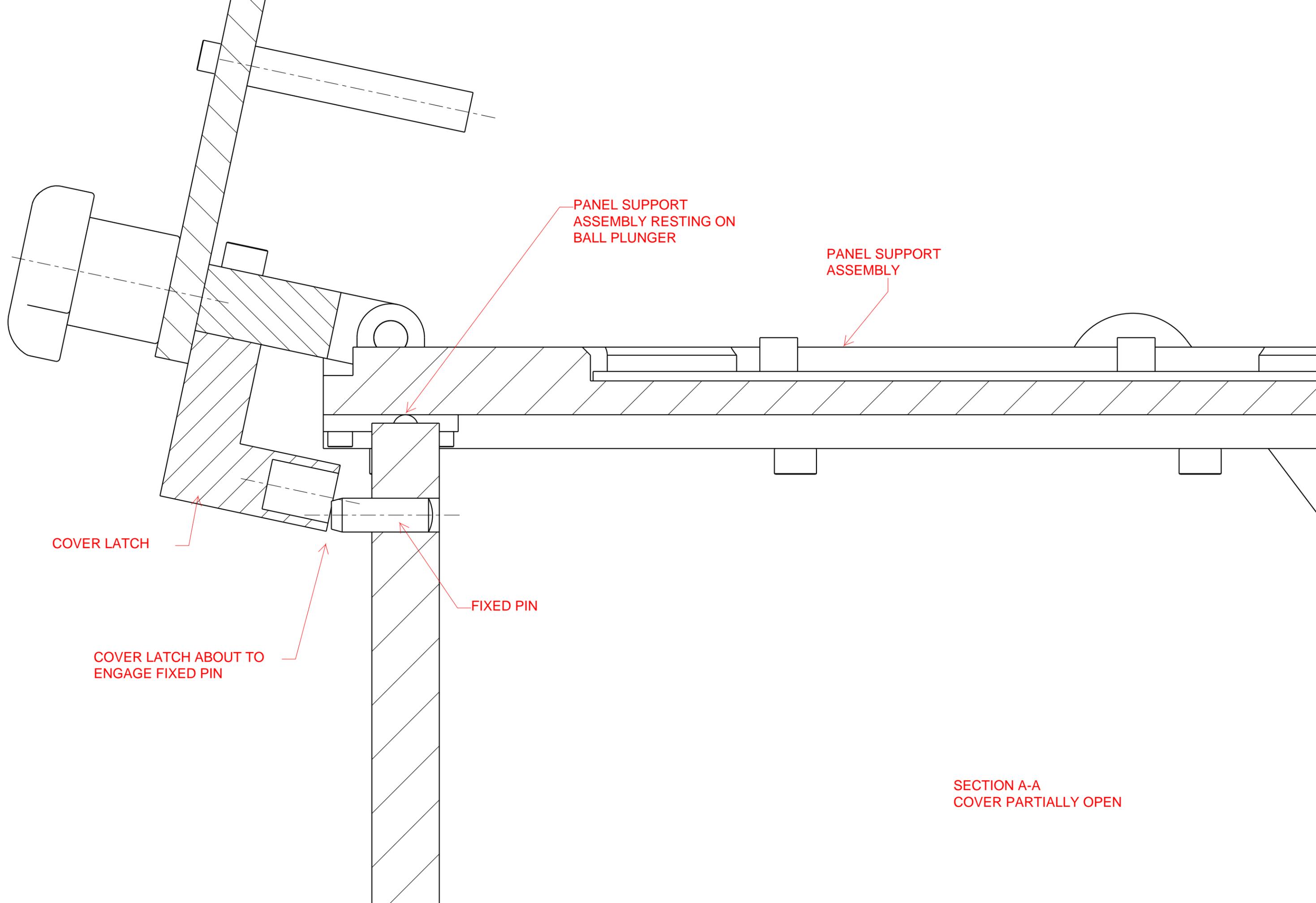
CENTER OF GRAVITY
APPROX. HERE

INVERTER PIVOT
APPROX HERE

SECTION A-A
PANEL HORIZONTAL
COVER CLOSED



SECTION A-A
PANEL INVERTED



PANEL SUPPORT
ASSEMBLY RESTING ON
BALL PLUNGER

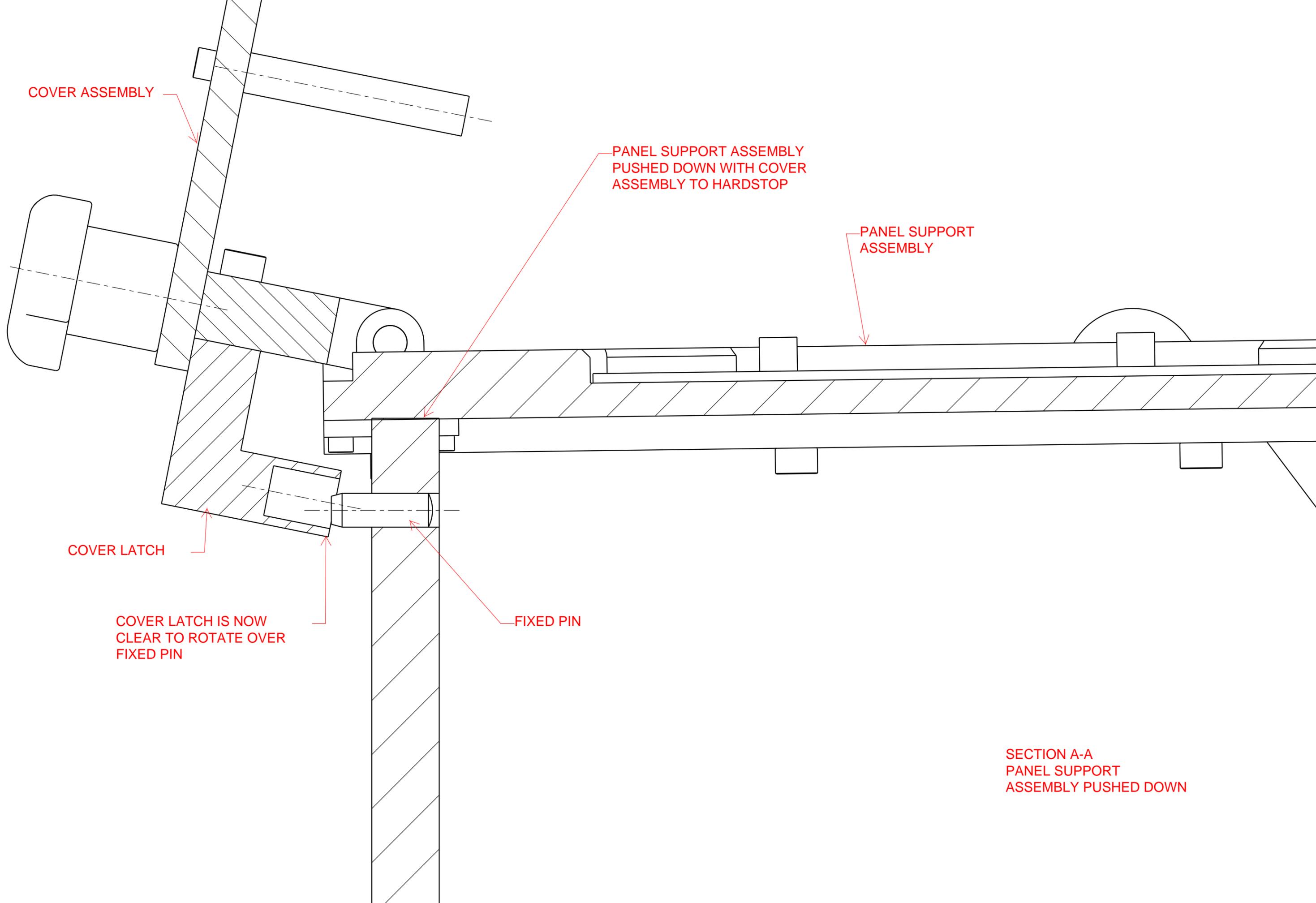
PANEL SUPPORT
ASSEMBLY

COVER LATCH

COVER LATCH ABOUT TO
ENGAGE FIXED PIN

FIXED PIN

SECTION A-A
COVER PARTIALLY OPEN



COVER ASSEMBLY

PANEL SUPPORT ASSEMBLY
PUSHED DOWN WITH COVER
ASSEMBLY TO HARDSTOP

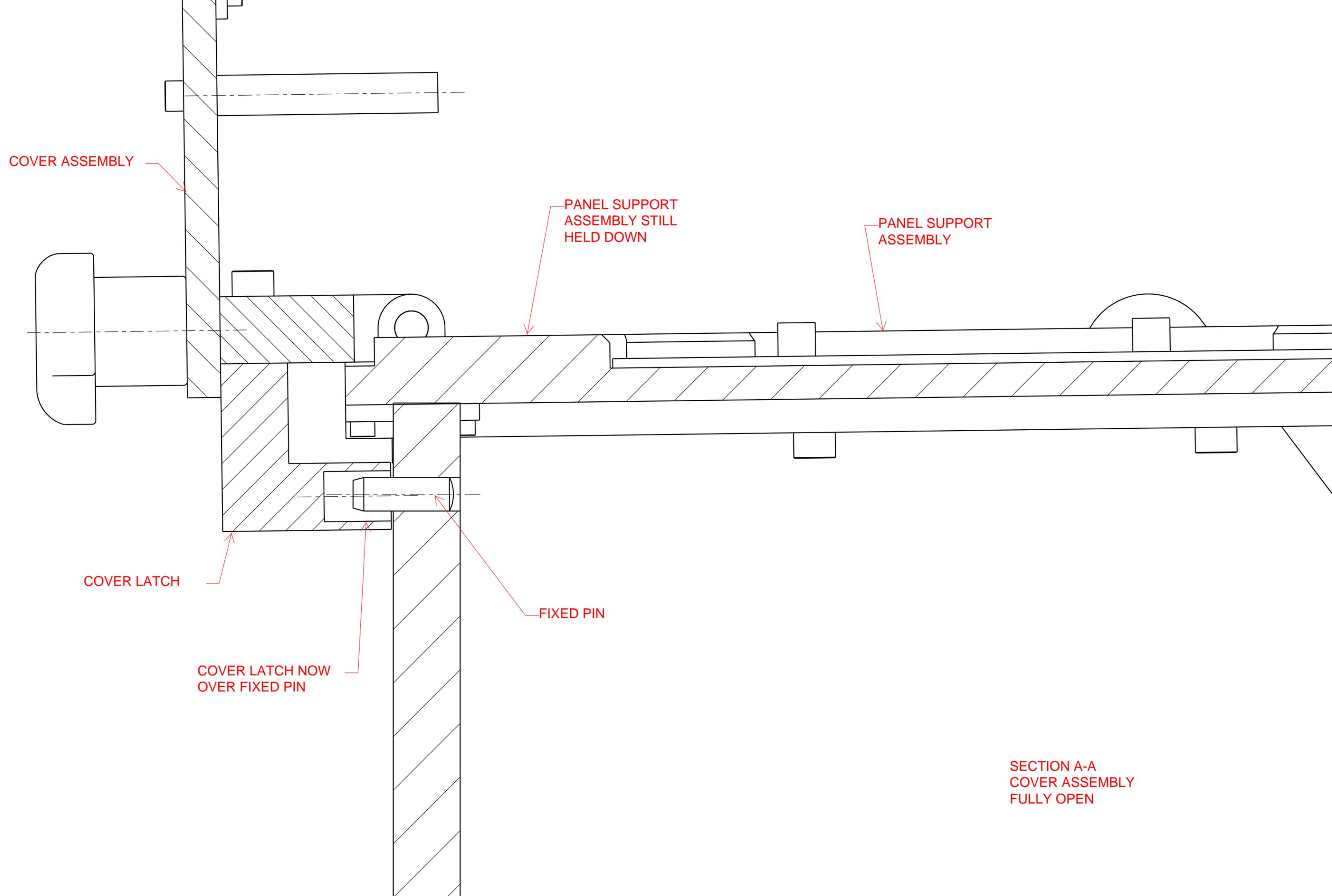
PANEL SUPPORT
ASSEMBLY

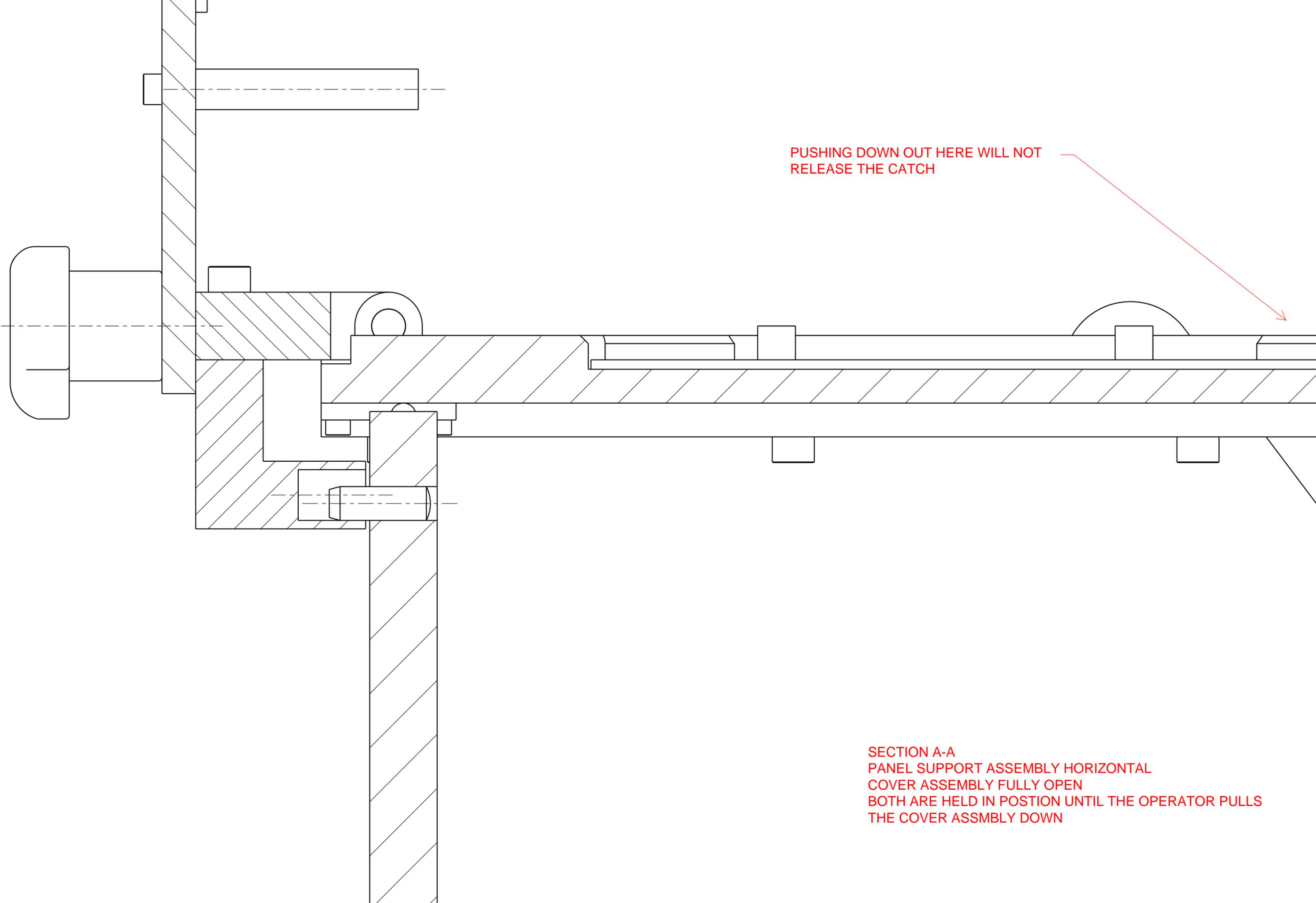
COVER LATCH

COVER LATCH IS NOW
CLEAR TO ROTATE OVER
FIXED PIN

FIXED PIN

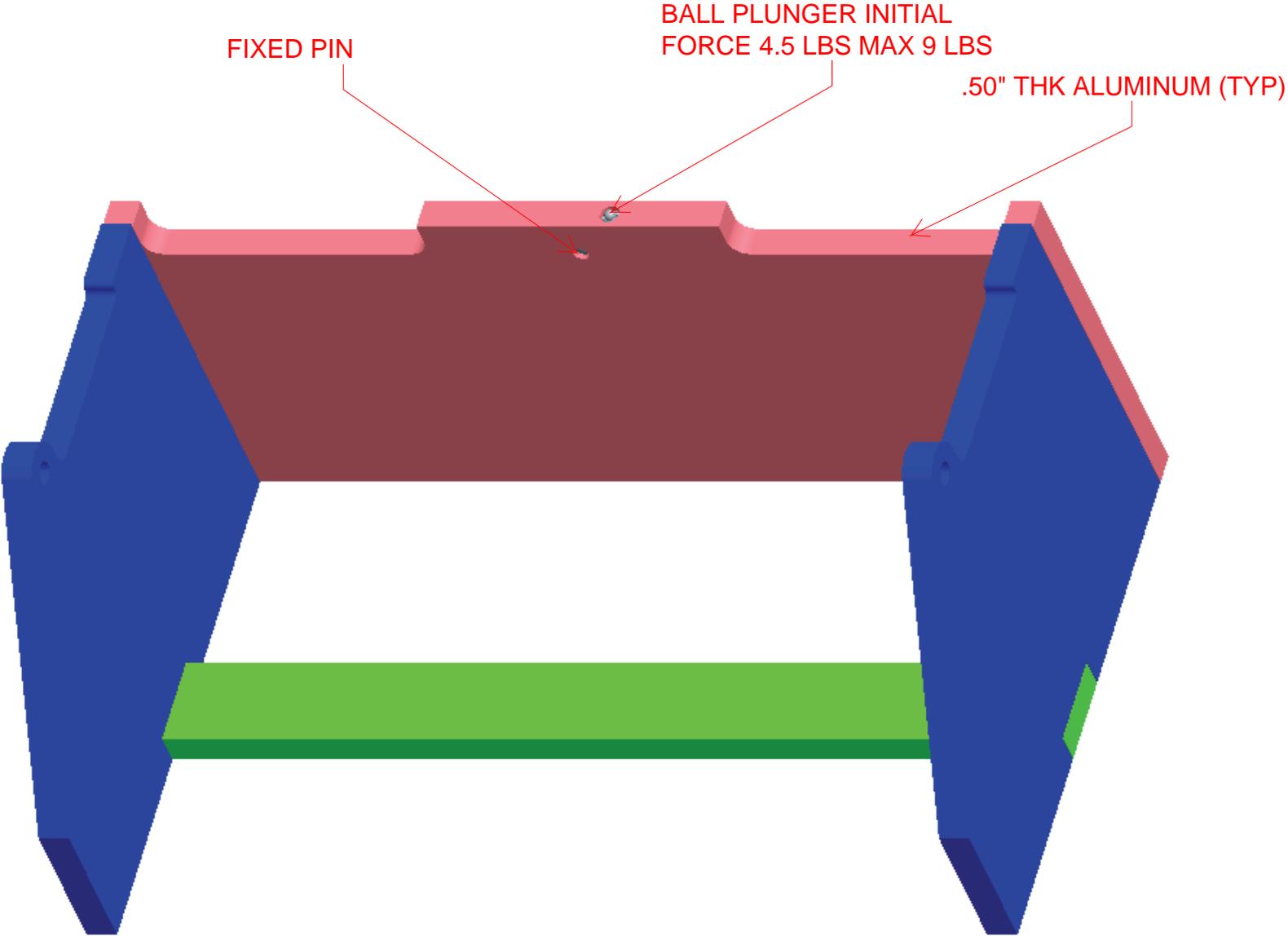
SECTION A-A
PANEL SUPPORT
ASSEMBLY PUSHED DOWN



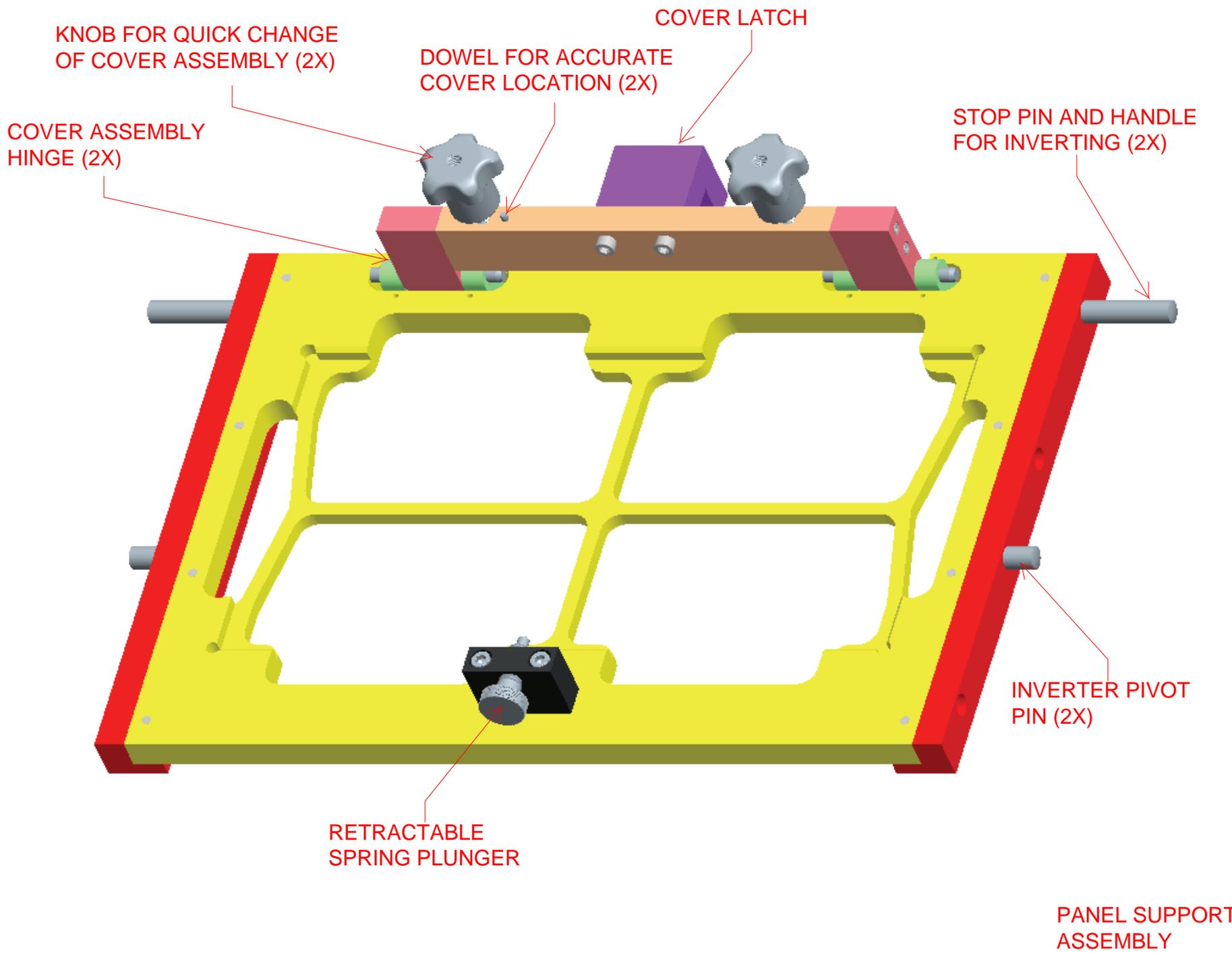


PUSHING DOWN OUT HERE WILL NOT
RELEASE THE CATCH

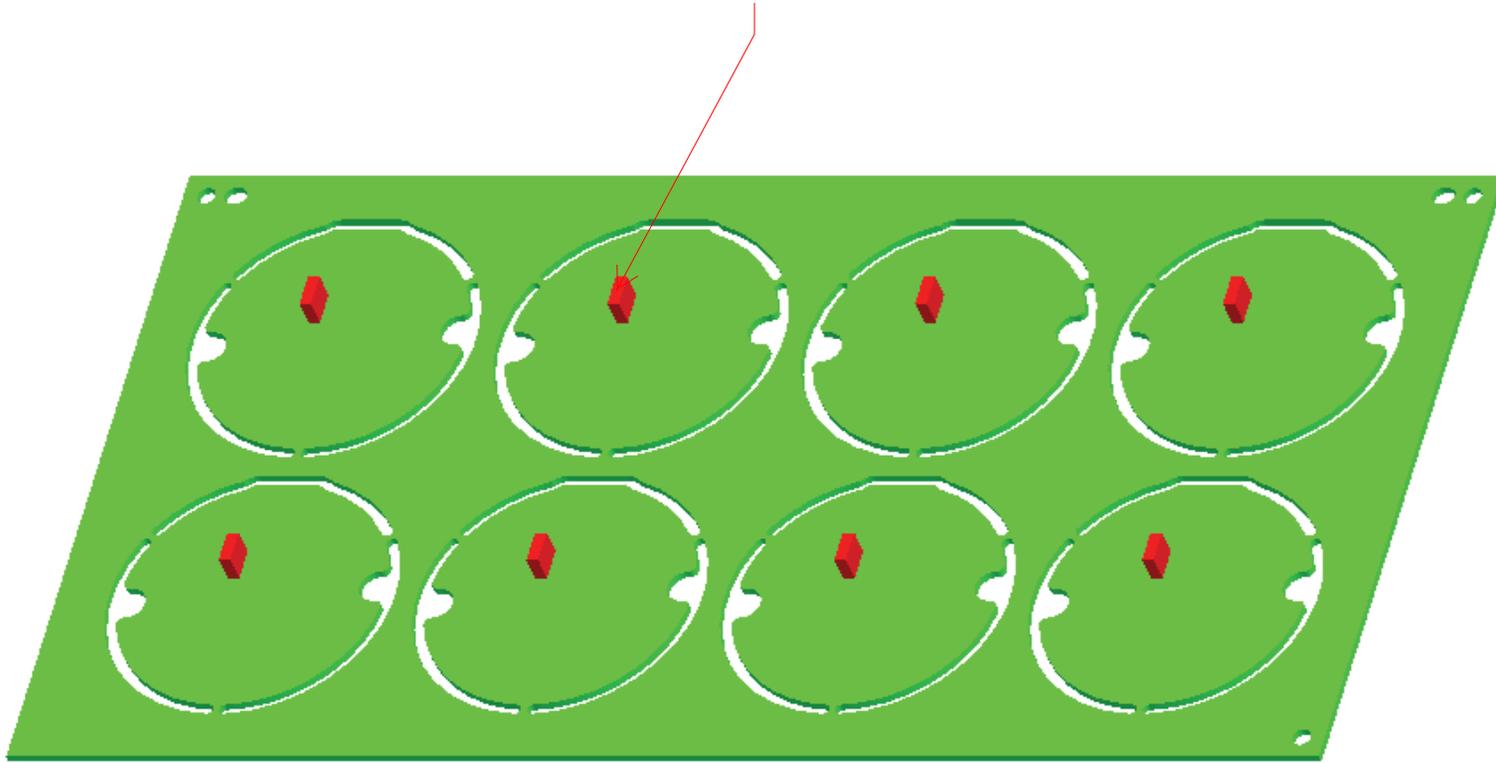
SECTION A-A
PANEL SUPPORT ASSEMBLY HORIZONTAL
COVER ASSEMBLY FULLY OPEN
BOTH ARE HELD IN POSITION UNTIL THE OPERATOR PULLS
THE COVER ASSEMBLY DOWN



FRAME
ASSEMBLY

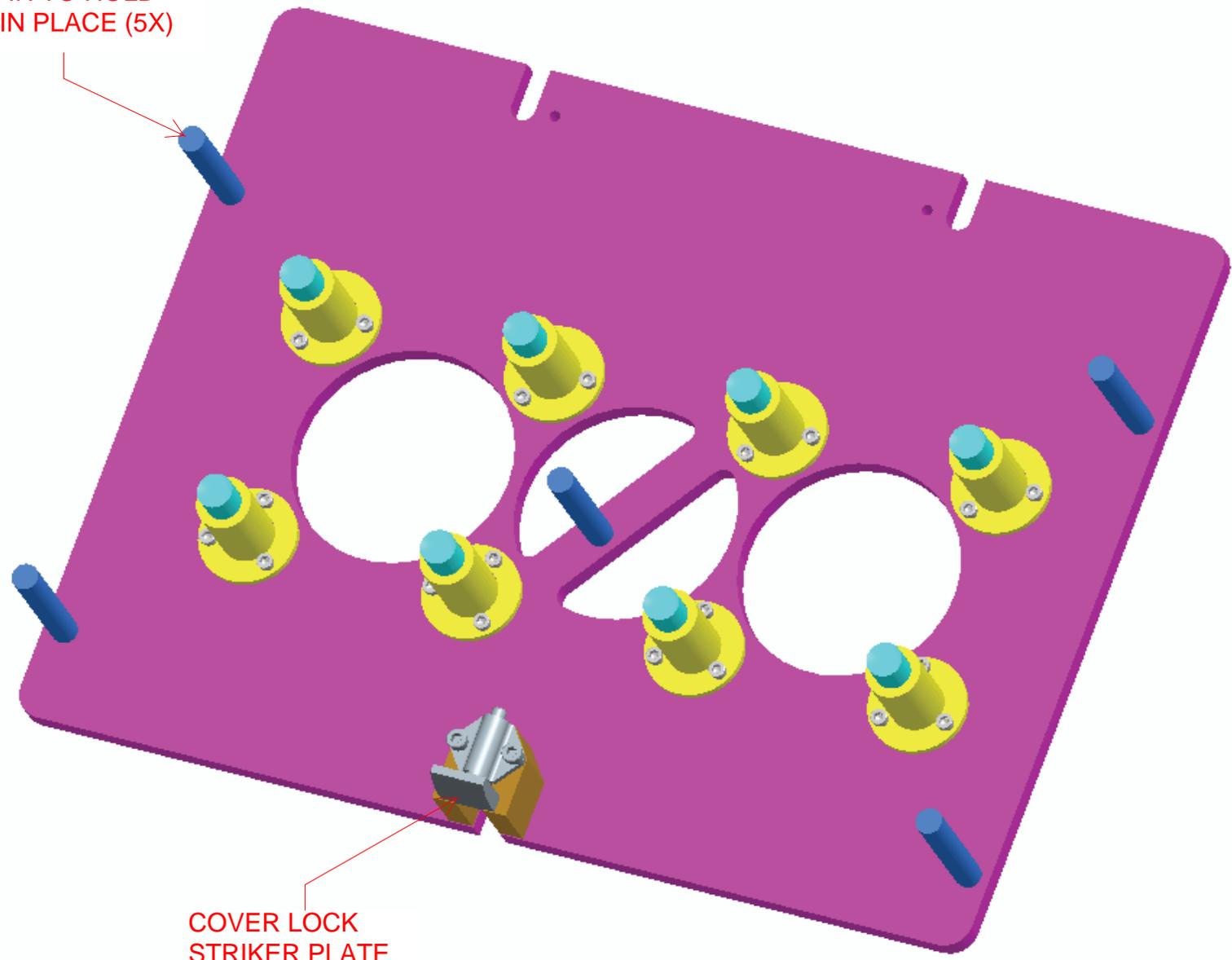


DEVICE TO BE HELD IN PLACE(8X)



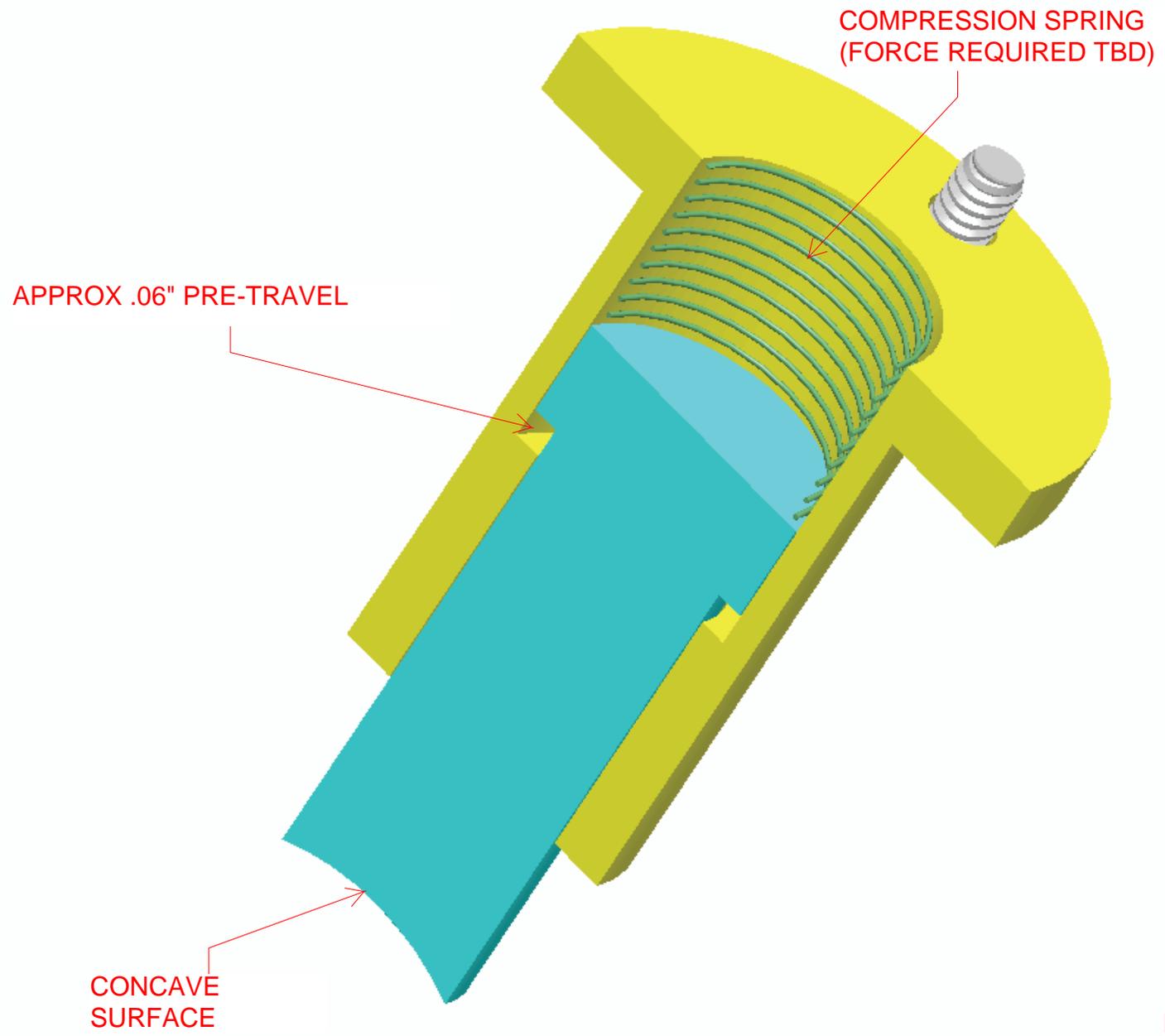
TYPICAL PCB
PANEL ASSEMBLY

FIXED PIN TO HOLD
PANEL IN PLACE (5X)



COVER LOCK
STRIKER PLATE

COVER ASSEMBLY



DEVICE HOLD
DOWN ASSEMBLY